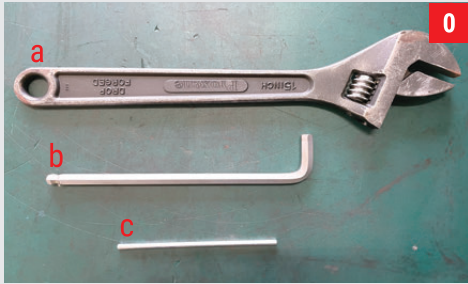


## Cable Tensioner Installation Guide - Automotive Winch



Following is the procedure to install the cable tensioner



0

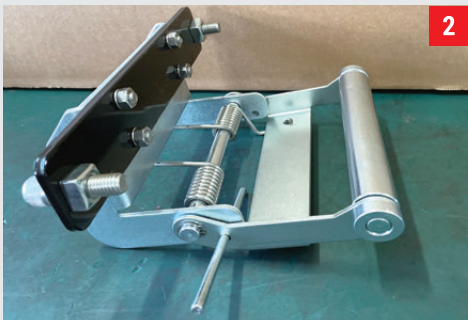
Tools:

- a. Adjustable wrench
- b. Allen wrench (10mm)
- c. Round bar ( $\phi$  4mm~ $\phi$  6mm)



1

Using an adjustable wrench to push out the cable tensioner.



2

While pushing out the cable tensioner, insert the round bar into the  $\phi$  6.4 hole to hold it.



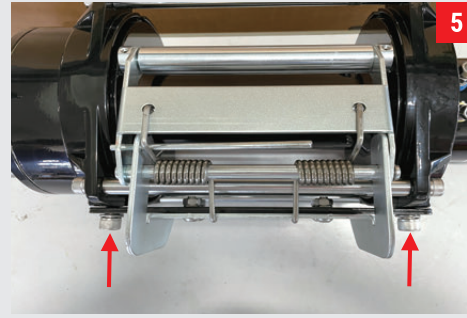
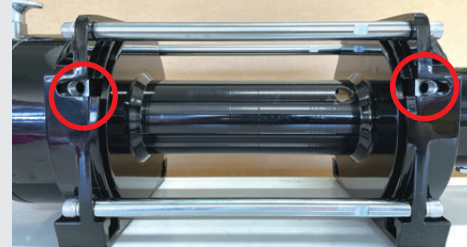
3

Remove all M12 screws, spring washers and square nuts.



4

Place M12 square nuts into the slot of motor and gear support rack.



5

Placing M12 screw into M12 spring washer, and insert it into cable tensioner fixed plate. Secure it with M12 square nut for 2 to 3 circlings.



6

Using a 10mm Allen wrench to secure two M12 screw.



7

Slightly pull up the cable tensioner and pull out the round bar. Put down the roller with care to avoid finger injury.



8

Assembly complete.